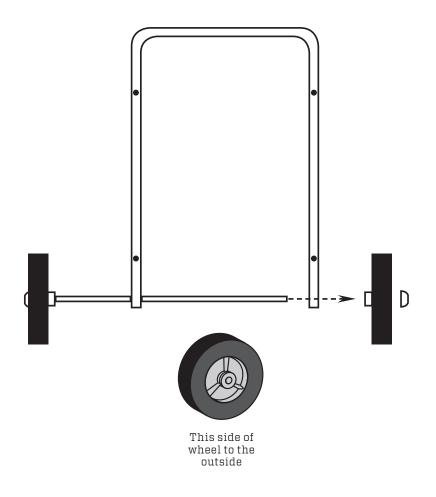
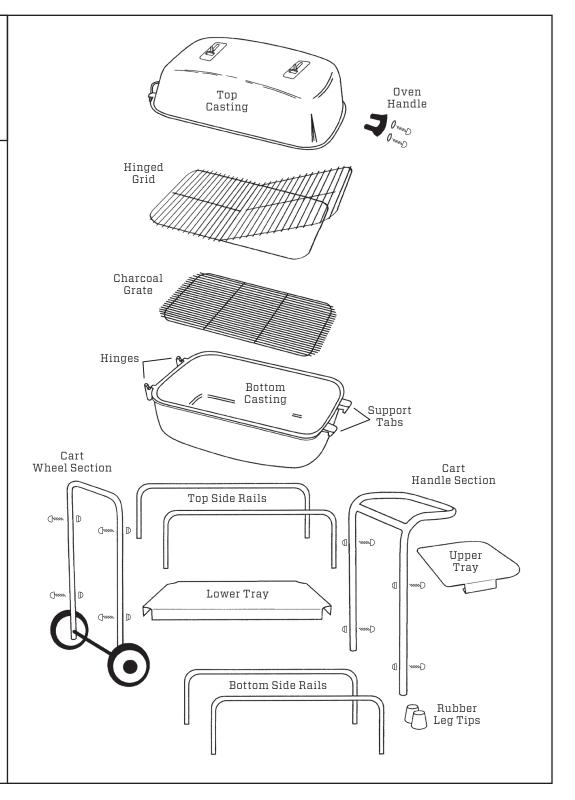
## PK-AR CART

## Cart Wheel Section

Wheel and Axle Assembly







## ASSEMBLY INSTRUCTIONS REFER TO DIAGRAM ON REVERSE SIDE.

## **TOOLS NEEDED:**

- 1) Hammer
- 2) Flathead Screwdriver
- 3) Pliers
- 1) Remove parts from carton to inventory and use as needed.
- 2) Attach oven handle to top casting using 2" slotted head machine screws and two machine screw hex nuts. Set top casting aside.
- **3)** Assemble the Cart Wheel Section (if needed). See image of wheel and axle assembly.
- **3a)** Place one wheel cap, open end up, on a wood block or similar flat, semi-hard surface. Align the axle rod with the opening in the wheel cap and tap the axle with a hammer to affix the axle to the wheel cap.
- **3b)** Slide one wheel all the way on to the axle down to the wheel cap, oriented with the three molded spokes facing the wheel cap (see picture).
- **3c)** Insert the axle into the holes at the base of the U-shaped cart wheel section tube.
- **3d)** Slide a second wheel on to the axle on the outside of the cart wheel section tube, oriented with the three molded spokes facing out.
- **3e)** To affix the final wheel cap, place the axle assembly on its side on a semi-hard surface, with the exposed axle pointing up. Place the remaining wheel cap onto the end of the axle assembly and tap the wheel cap with a hammer to affix it to the axle. Ensure wheels and axle are secure before proceeding.

- 4) Insert four 1 1/2" round head machine screws, through wheel section. Place the four side rails through the wheel section screws and secure screws with dome nuts. The rails should be positioned as shown on the attached diagram. Repeat process on the cart handle section.
  - Note: All nuts are to be on the inside of the carriage.
- 5) Install two 1" rubber leg tips on the end of handle section (wet with water or soapy solution if needed).
- **6)** Insert lower (larger) tray to rest on the lower side rails.
- **7)** Position bottom casting so that it rests on the carriage with hinge end opposite the cart handle section (as shown).
- **8)** Place charcoal grate on lower supports in bottom casting of cooker.
- **9)** Place hinged cooking grid on upper supports in bottom casting of cooker with opening toward cart handle section (as shown).
- 10) Place top casting on bottom casting, engaging hinges.
- **11)** Important: Slide upper (smaller) tray onto cart handle section over support tabs and all the way against the bottom casting.

Note: When installed correctly, tray should not extend over the outside edge of the cart handle section.

You may purchase a set of replacement CHARCOAL GRATES and HINGED GRIDS at PKGRILLS.COM.